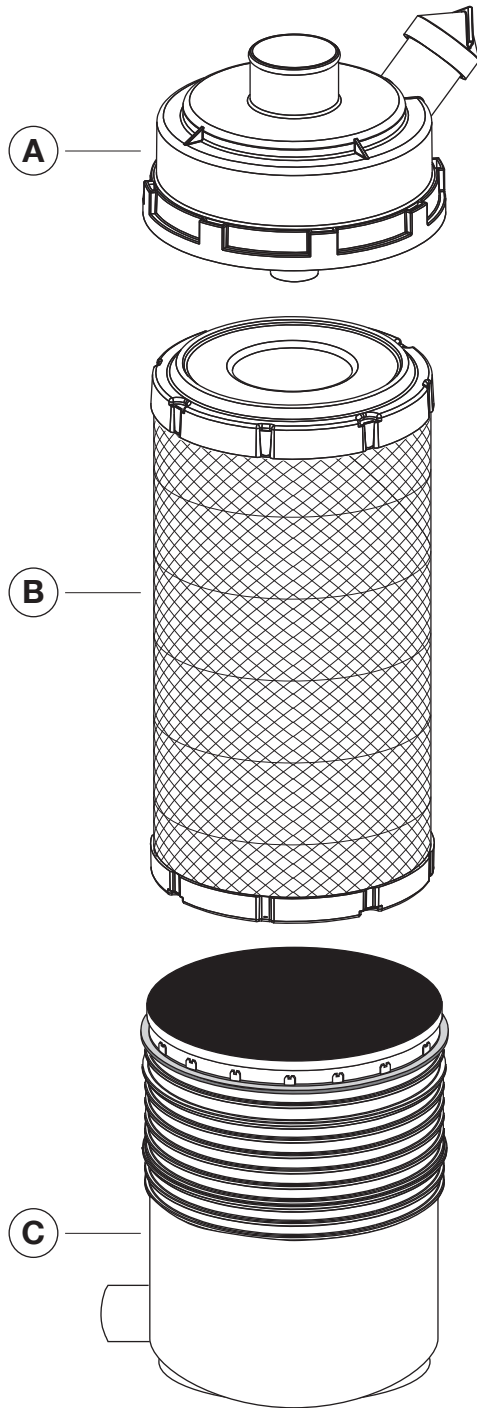




AF25119 (Thermo King 11-9300) Installation Instructions



Part	Description	Number Required	Part Number
A	Cover	1	Included with AF25119
B	Filter	1	AF25119
C	OEM Air Housing		-

Installation

⚠ CAUTION DO NOT tighten the clamp on the clean-side outlet duct until the air cleaner cover is securely attached to the air cleaner housing. The cover must be free to rotate during installation.

To properly and securely attach the air cleaner cover of the AF25119 filter to the air cleaner housing:

1. Ensure that the air filter element with the radial seal is securely installed onto the air housing cover. Bottom the filter into the cover.
2. Insert the new AF25119 filter assembly into the air cleaner housing.

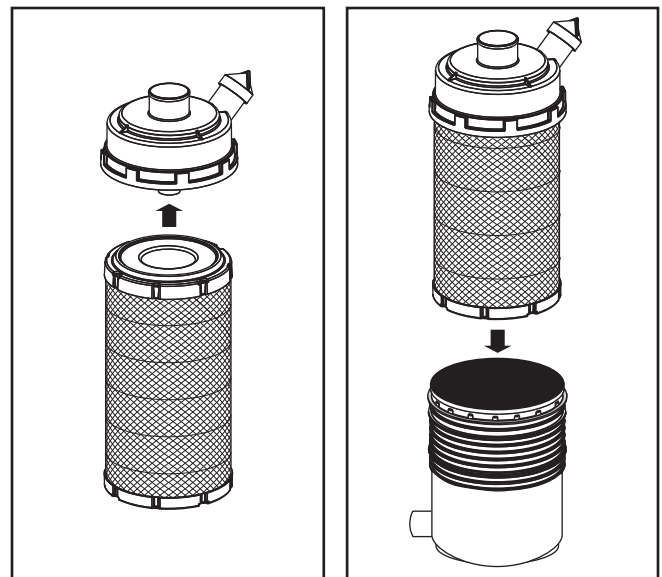


Figure 1 - Assembling and Installing the Filter

⚠ CAUTION: These instructions are intended for use by professional mechanics who are trained in the proper use of power and hand tools, using appropriate safety precautions (including eye protection).

3. Orient the dust ejector valve (“duckbill”) in approximately the five o’clock or six o’clock position so that the leading edge of the cover squarely mates with the flange of the filter housing. There should be no misalignment of the cover that would keep the cover from rotating and properly engaging all of the eight locking tabs.

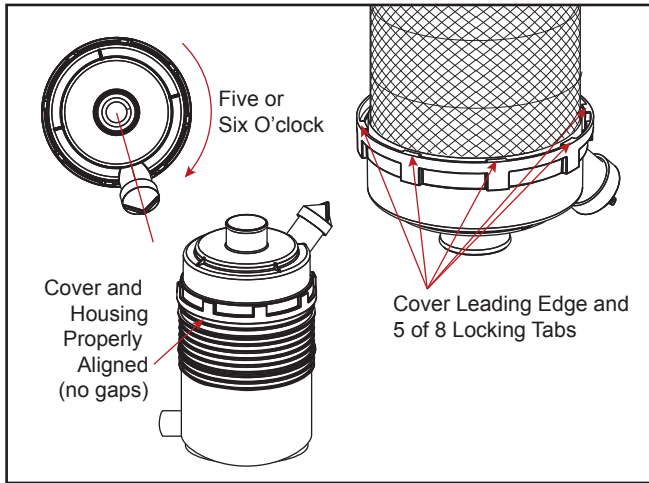


Figure 2 - Proper Orientation

4. Rotate the filter housing cover approximately 22.5-degrees in the clock-wise direction. **You MUST feel or hear the cover and housing locking tabs click or snap into place.**

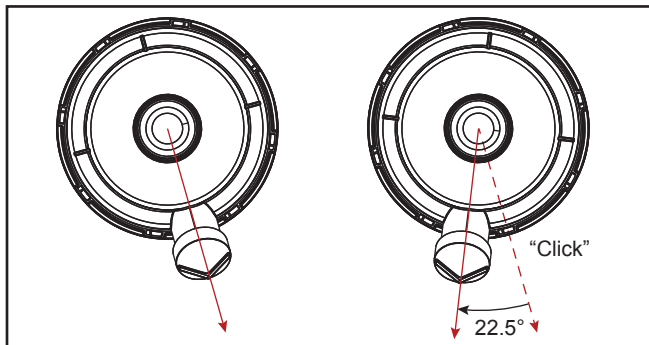


Figure 3 - Cover and Housing Snap Into Place

5. If the cover feels difficult to rotate, check to ensure that the cover to housing mating interface is properly aligned. There should be no gaps between the two surfaces.

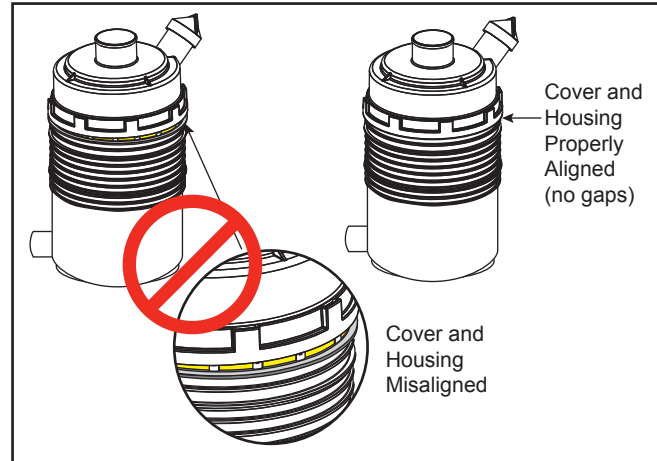


Figure 4 - Proper Alignment

6. Once the cover has been properly rotated into place with the feel or audible snap of the locking tabs, the clean air duct can be reattached to the outlet duct of the new filter cover.

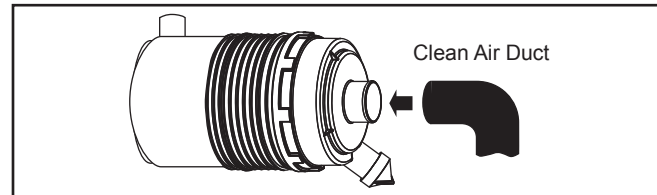


Figure 5 - Reattach Air Duct

7. Tighten the hose clamp on the duct according to the OEM recommendations.

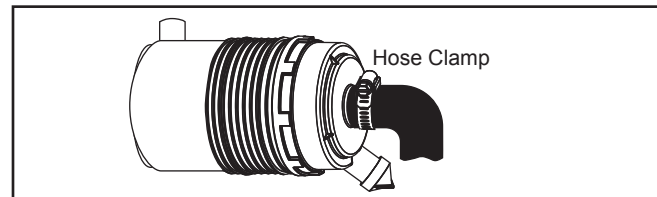


Figure 6 - Tighten Hose Clamp



Filtration

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